



# External Stone/Tile/Brick Slip Installation Manual

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## WE VALUE YOUR FEEDBACK

To continue with the development of our products and systems, we value your input. Please send any suggestions, including your name, contact details, and relevant sketches to:

**Ask James Hardie™**

[literaturefeedback@jameshardie.co.nz](mailto:literaturefeedback@jameshardie.co.nz)

# 1 Introduction

This installation guide has been developed for external tiling/schist stone/stone slip layer over Monotek™ Sheet 9mm only.

For standard Monotek Sheet 9mm installation for texture coating, refer to the current Monotek Sheet technical specification.

The James Hardie Monotek Sheet 9mm is a fibre cement base sheet with recessed edges, and is suitable for use as a substrate for an external wall stone/tile/brick slip application in residential construction.

This guide is restricted to:

- 1) Maximum stone/tile/brick slip weight to 60kg/m<sup>2</sup> adhered to Monotek Sheet.
- 2) Up to EH Wind Zone as per NZS 3604.
- 3) Maximum wall height of 6m.
- 4) Maximum stud centres 400mm.

This manual outlines guidelines for an external stone/tiling/brick slip application which consists of two components:

- 1) The Monotek Sheet 9mm as substrate; and

**2) The waterproofing and stone/tile/brick slip application is supplied and warranted by third party companies (refer to section 5 of this manual for more information).**

It is mandatory to apply a full waterproofing system (primer and membrane) over the Monotek Sheet 9mm prior to stone/tiling/brick slip application externally.

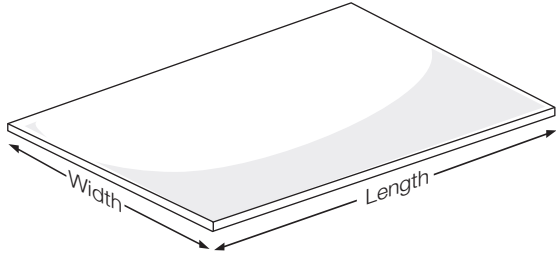
Curved wall applications are outside the scope of this manual.

## Make sure your information is up to date

When specifying or installing James Hardie products, ensure you have the current manual. If you're not sure you do, or you need more information, visit [www.jameshardie.co.nz](http://www.jameshardie.co.nz) or Ask James Hardie on 0800 808 868.

Only use recommended waterproofing systems tested and warranted by the waterproofing companies stated in this application guide on page 18.

Table 1

Monotek Sheet sizes — 9mm			
	Two edges step recessed (2 long edges)		
	Length (mm)	Width (mm)	Code
	2450	1200	403503
	2700	1200	403502
	3000	1200	403500

Note: All dimensions and masses provided are approximate only and subject to manufacturing tolerances.



Table 2

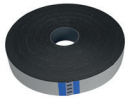














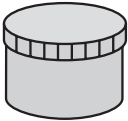
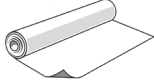
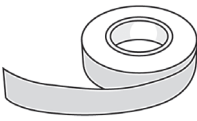
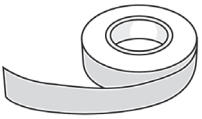


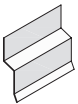
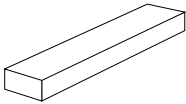
Accessories supplied by James Hardie			
	Description	Size (mm)	Code
	Inseal 3259 1.5mm thick		
	48mm	50m roll	300767
	80mm	50m roll	300769
	HardieFlex™ 316 Stainless Steel nail 60 x 3.15mm	5kg	302782
	HardieFlex™ Hot Dip Galvanised nail 60 x 3.15mm	5kg	302784
	PVC Horizontal flashing 9mm	3000 long	302257
	Horizontal 180° Flashing Jointer uPVC	100 long	301921
	Corner 90° Flashing Jointer uPVC	50 x 50	301920
	uPVC Vent Strip	3000 long	302490
	uPVC Corner Underflashing 50 x 50mm	3000 long	303745
	HardieBlade™ Saw Blade Diamond Tipped	4 tooth - 184mm	300660

Table 3

Accessories not supplied by James Hardie	
James Hardie recommends the following products for use in conjunction with its Monotek™ Sheet. James Hardie does not supply these products. Please contact component manufacturer for information on their warranties and further information on their products.	
	Description
 <b>SEALANT</b>	Flexible sealant e.g. Sikaflex AT Facade or similar Ensure compatible with waterproofing system
	PEF rod or expandable foam
	Flashing tape Tyvek, Protecto wrap or similar Proprietary tape to adhere to flexible underlay
	Flashing to Table 20 'E2/AS1'
	Support angle Aluminium as specified by designer
	Inseal 3109 Sealing Strip 19 x 10
	Waterproofing Membrane <ul style="list-style-type: none"> <li>• Sika</li> <li>• Craftstone</li> <li>• Ardex NZ Ltd</li> <li>• Bostik NZ Ltd</li> </ul>
	<b>Flexible underlay</b> Must comply with Table 23 of E2/AS1.
	<b>Flexible Window Opening Flashing Tape</b> A flexible self-adhesive tape used in preparation of a window. Refer to the window installation section in this manual for more information.  e.g. Protecto or SUPER-STICK by Marshall Innovation or 3M™ All Weather Flashing Tape 8067 by 3M™ Marshall Innovation 0800 776 9727 3M™ 0800 474 787
	<b>Rigid air barrier Vertical Joint Sealing Tape</b> The tape to be used to seal James Hardie rigid air barrier vertical joints.  SUPER-STICK by Marshall Innovations or 3M™ All Weather Flashing Tape 8067 by 3M™ Marshall Innovations 0800 776 9727 3M™ 0800 474 787
	60 x 2.87 RounDrive nail (ring shank hot dipped galvanised/stainless steel)
	40 x 2.8mm or longer HardieFlex™ nail. Hot dipped galvanised. For fixing timber cavity battens and aluminium flashings.
	<b>Head flashing</b> Required over window heads to be supplied by window installer. Material must comply with Table 20 and 21 of E2/AS1.
	<b>Timber cavity batten</b> H3.1 minimum treated timber cavity batten the cladding is fixed over.

# 2 Safe working practices

## WARNING - DO NOT BREATHE DUST AND CUT ONLY IN WELL VENTILATED AREA

**James Hardie products contain sand, a source of respirable crystalline silica. May cause cancer if dust from product is inhaled. Causes damage to lungs and respiratory system through prolonged or repeated inhalation of dust from product**

Intact fibre cement products are not expected to result in any adverse toxic effects. The hazard associated with fibre cement arises from the respirable crystalline silica present in dust generated by activities such as cutting, rebating, drilling, routing, sawing, crushing, or otherwise abrading fibre cement, and when cleaning up, disposing of or moving dust.

When doing any of these activities in a manner that generates dust, follow James Hardie instructions and best practices to reduce or limit the release of dust.

If using a dust mask or respirator, use an AS/NZS 1716 P1 filter and refer to Australian/New Zealand Standard 1715:2009 Selection, Use and Maintenance of Respiratory Protective Equipment for more extensive guidance and more options for selecting respirators for workplaces. For further information, refer to our installation instructions and Safety Data Sheets available at [www.jameshardie.co.nz](http://www.jameshardie.co.nz).

## FAILURE TO ADHERE TO OUR WARNINGS, SAFETY DATA SHEETS, AND INSTALLATION INSTRUCTIONS MAY LEAD TO SERIOUS PERSONAL INJURY OR DEATH.

### Crystalline Silica is

- Commonly known as sand or quartz
- Found in many building products e.g. concrete, bricks, grout, wallboard, ceramic tiles, and all fibre cement materials

### Why is Crystalline Silica a health hazard?

- Silica can be breathed deep into the lungs when present in the air as a very fine (respirable) dust
- Exposure to silica dust without taking the appropriate safety measures to minimise the amount being breathed in, can lead to a potentially fatal lung disease – silicosis – and has also been linked with other diseases including cancer. Some studies suggest that smoking may increase these risks
- The most hazardous dust is the dust you cannot see!

### When is Crystalline Silica a health hazard?

- It's dangerous to health if safety protocols to control dust are not followed when cutting, drilling or rebating a product containing crystalline silica
- Products containing silica are harmless if intact (e.g. an un-cut sheet of wall board)

### Avoid breathing in crystalline silica dust

### Safe working practices

- ✗ NEVER use a power saw indoors or in a poorly ventilated area
- ✗ NEVER dry sweep
- ✓ ALWAYS use M Class or higher vacuum or damp down dust before sweeping up
- ✗ NEVER use grinders
- ✓ ALWAYS use a dust reducing circular saw equipped with a sawblade specifically designed to minimise dust creation when cutting fibre cement – preferably a sawblade that carries the HardieBlade™ logo or one with at least equivalent performance – connected to an M Class or higher vacuum
- ✓ Before cutting warn others in the area to avoid dust
- ✓ ALWAYS follow tool manufacturers' safety recommendations
- ✓ ALWAYS expose only the minimum required depth of blade for the thickness of fibre cement to be cut
- ✓ ALWAYS wear a properly-fitted, approved dust mask or respirator P1 or higher in accordance with applicable government regulations and manufacturer instructions
- ✓ Consider rotating personnel across cutting tasks to further limit respirable silica exposures.

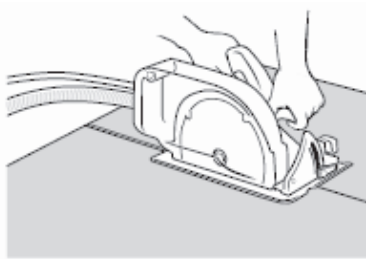
### When cutting Monotek Sheet

- ✓ Work outdoors only
- ✓ Make sure you work in a well ventilated area
- ✓ Position cutting station so wind will blow dust away from yourself and others in the working area
- ✓ Rotate employees across cutting task over duration of shift
- ✓ Cut products with a HardieBlade Saw Blade (or equivalent) and a dust reducing circular saw connected to a M Class or higher vacuum
- ✓ When sawing, sanding, rebating, drilling or machining fibre cement products, always:
  - Wear your P1 or higher (correctly fitted in accordance with manufacturers' instructions), ask others to do the same.
  - Keep persons on site at least 2 metres and as far as practicable away from the cutting station while the saw is in operation.
  - If you are not clean shaven, then use a powered air respirator with a loose fitting head top
  - Wear safety glasses
  - Wear hearing protection
  - When others are close by, ask them to do the same
- ✓ Make sure you clean up BUT never dry sweep. Always hose down with water/wet wipe or use an M Class or higher vacuum

## Working instructions

### HardieBlade™ Saw Blade

The HardieBlade Saw Blade used with a dust-reducing saw is ideal for fast, clean cutting of James Hardie fibre cement products. A dust-reducing saw uses a dust collector connected to a M Class or higher vacuum. When sawing, clamp a straight edge to the sheet as a guide and run the saw base plate along the straight edge when making the cut.



### Hole forming

#### For smooth clean cut circular holes:

- Mark the centre of the hole on the sheet
- Pre-drill a 'pilot' hole
- Using the pilot hole as a guide, cut the hole to the appropriate diameter with a hole saw fitted to a heavy duty electric drill



#### For irregular holes:

- Small rectangular or circular holes can be cut by drilling a series of small holes around the perimeter of the hole then tapping out the waste piece from the sheet face
- Tap carefully to avoid damage to sheets, ensuring that the sheet edges are properly supported

## 2.1 STORAGE AND DELIVERY

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Keeping products and people safe

### Off loading

- ✓ James Hardie products should be off-loaded carefully by hand or by forklift
- ✓ James Hardie products should not be rolled or dumped off a truck during the delivery to the jobsite

### Storage

James Hardie products should be stored:

- ✓ In their original packaging
- ✓ Under cover where possible or otherwise protected with a waterproof covering to keep products dry
- ✓ Off the ground – either on a pallet or adequately supported on timber or other spacers
- ✓ Flat so as to minimise bending

James Hardie products must not be stored:

- ✗ Directly on the ground
- ✗ In the open air exposed to the elements

**James Hardie is not responsible for damage due to improper storage and handling.**

## 2.2 TIPS FOR SAFE AND EASY HANDLING OF MONOTEK SHEET

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- ✓ Carry with two people
- ✓ Hold near each end and on edge
- ✓ Exercise care when handling sheet products to avoid damaging the edges/corners

# 3 Design/Framing

## 3.1 SCOPE

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### General

This manual covers the use of the Monotek Sheet as an external stone/tiling/brick slip substrate in residential buildings over a seasoned timber wall frame.

Stone/tile/brick slip weight must not exceed 60kg/m<sup>2</sup>.

## 3.2 DESIGN

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### General

All design and construction must comply with the appropriate requirements of the current New Zealand Building Code (NZBC) and other applicable regulations and standards. Refer to the nominated waterproofing and tile adhesive third party manufacturer for warrantable systems over Monotek Sheet.

### Responsibility

The specifier or other party responsible for the project must ensure that the details in this specification are appropriate for the intended application and that additional detailing is performed for specific design or any areas that fall outside the scope of this specification.

## 3.3 SITE AND FOUNDATION

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The site on which the building is situated must comply with the NZBC Acceptable Solution E1/AS1 'Surface Water'. Foundation design must comply with the requirements of NZS 3604 'Timber-framed Buildings' or be as per specific engineering design. The grade of adjacent finished ground must slope away from the building to avoid any possibility of water accumulation in accordance with the NZBC requirements.

## 3.4 CLEARANCES

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The clearance between the bottom edge of cladding and paved/unpaved ground must comply with the NZBC Acceptable Solution 'E2/AS1', paragraph 9.1.3.

The finished floor level must also comply with these requirements. These clearances must be maintained throughout the life of the building.

Monotek Sheets must overhang the bottom plate on a concrete slab by a minimum of 50mm as required by NZS 3604.

Monotek Sheets must also maintain a minimum clearance as per Figures 4 and 5.

Do not install external stone/tiles/brick slip such that it may remain in contact with water or ground.

## 3.5 STRUCTURAL BRACING

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The installation of Monotek Sheet as per this manual is not suitable for bracing application. In order to achieve bracing, use 6mm RAB™ Board fixed direct to frame in accordance with the James Hardie Bracing Design Manual.

## 3.6 FIRE RATED WALLS

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Monotek Sheet clad walls using a cavity construction method can achieve fire ratings up to 60/60/60 when the walls are constructed in accordance with this literature and include the fire rated system requirements as specified in the James Hardie Fire and Acoustic Design Manual. Refer to the fire and acoustic literature for further information on fire rated systems.

## 3.7 MOISTURE MANAGEMENT

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It is the responsibility of the specifier to identify moisture related risks associated with any particular building design.

Wall construction design must effectively manage moisture, considering both interior and exterior environments of the building, particularly in buildings that have a higher risk of wind driven rain penetration. The building should also be ventilated sufficiently to control moisture accumulation due to condensation, especially in artificially cooled/heated buildings.

Walls must include those provisions as required by the NZBC Acceptable Solution Clause E2/AS1. In addition, all wall openings, penetrations, junctions, connections, window sills, heads and jambs must incorporate appropriate flashings for waterproofing. The other materials, components and installation methods used to manage moisture in external walls, must comply with the requirements of relevant standards and the NZBC. For further guidance on designing for weathertightness, refer to BRANZ Ltd. and the Ministry of Business Innovation and Employment (MBIE) updates on the following websites respectively, [www.branz.co.nz](http://www.branz.co.nz) and [www.building.govt.nz](http://www.building.govt.nz).

In addition, the following issues must also be considered:

- Sealant must be installed where detailed in this literature.
- Where the walls are higher than two storeys, it is necessary to provide a horizontal flashing at the second floor level to drain the cavity.
- The installation of smoke chimneys, pipe penetrations and other fixtures etc. must not track moisture into the wall or restrict the drainage of moisture to the exterior.

## 3.8 FLEXIBLE UNDERLAY/HOMERAB™ PRE-CLADDING

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Flexible underlay/HomeRAB™ Pre-Cladding must be provided as per the requirements of External Moisture Clause E2 of the NZBC. The flexible underlay selected for use must comply with Table 23 of E2/AS1.

The flexible underlay must be fixed in accordance with section 9.1.7 of E2/AS1 and the underlay manufacturer's recommendations.

Walls which are not lined on the inside face (e.g. garage walls or gable ends), must include a rigid sheathing or an air barrier behind the cladding which complies with Table 23 of E2/AS1. For attached garages, flexible underlays must be selected in accordance with the NZBC Acceptable Solution E2/AS1, Paragraph 9.1.3.4. James Hardie HomeRAB Pre-Cladding complies with these requirements and is suitable for use in this



situation. It must be installed in accordance with the James Hardie Rigid Air Barriers installation manual.

### 3.9 RAB™ BOARD

General flexible underlay or HomeRAB Pre-Cladding is suitable for use only up to and including NZS 3604 VH wind zone.

When in an EH wind zone or for specific design projects where the wind pressure is higher than 1.5kPa, James Hardie RAB Board must be used instead of flexible underlay or HomeRAB Pre-Cladding.

To achieve temporary weathertight enclosure using James Hardie rigid air barrier boards the roof must be on and windows/doors need to be installed. Refer to the James Hardie Rigid Air Barriers installation manual for information regarding its installation.

### 3.10 FLASHINGS

All wall openings, penetrations, intersections, connections, window sills, heads and jambs must be the installation of the flashed prior to Monotek Sheet. Refer to the moisture management requirements in Clause 3.7. The flexible underlay/rigid air barrier must be appropriately incorporated with penetration and junction flashings using flashing tapes. Materials must be lapped in such a way that water tracks down to the exterior on the face of the flexible underlay or rigid air barrier board.

The selected flashing materials must comply with the durability requirements of the NZBC. For information refer to Table 20 of E2/AS1.

When using James Hardie rigid air barrier boards, the entire framing around openings must be protected with a flashing tape. The tape must be finished over the face of the rigid air barrier. Check the compatibility of flashing tapes and sealants with their manufacturers prior to selection of the materials. Refer to the James Hardie Rigid Air Barriers installation manual for further information.

### 3.11 FRAMING

The framing must fully support all sheet edges. The framing must be rigid and not rely on the cladding sheet for stability.

All timber framing sizes and set-out must comply with NZS 3604 and as specified in this document. Use of timber framing must be in accordance with the framing manufacturer's specifications.

Studs must be maximum 400mm centres with minimum stud width of 45mm.

For timber frame walls longer than 12m, it is best practice to allow for construction joints to accommodate movements generated due to timber shrinkage or deflections etc.

### 3.12 TIMBER

Use of timber framing must be in accordance with NZS 3604 (Timber-framed buildings) and the framing manufacturer's specifications.

### 3.13 TOLERANCES

In order to achieve the required performance and an acceptable wall finish, it is imperative that framing is straight and true. Framing tolerances must comply with Table 2.1 of NZS 3604 and the manufacturer's specifications. All framing shall be made flush.

### 3.14 CAVITY CLOSURE/VENT STRIP

The James Hardie uPVC cavity vent strip must be installed at the bottom of all walls and above all openings constructed using the drained and ventilated cavity construction method. It is important that the openings in the cavity closure/vent strip are kept clear and unobstructed to allow free drainage and ventilation of cavities. James Hardie cavity closure/vent strip has an opening area of 1000mm<sup>2</sup>/m length.

### 3.15 CAVITY BATTENS

In accordance with the NZBC Acceptable Solution 'E2/AS1' Table 2, Monotek Sheets must be installed on a cavity.

The cavity battens provide airspace between the frame and the sheet and are considered a 'packer' only in this specification.

The timber battens must be minimum H3.1 treated in accordance with NZS 3640 (Chemical preservation of rough and sawn timber) to comply with the durability requirements of B2/AS1.

Cavity battens must comply with following requirements:

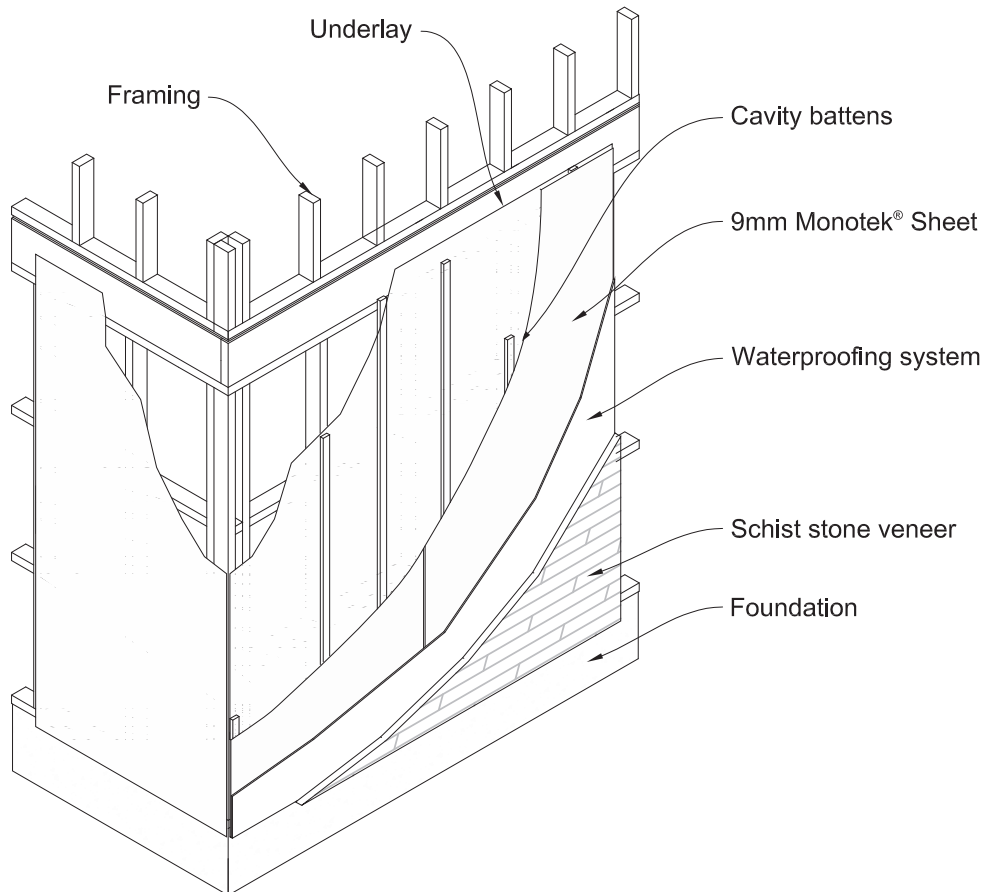
- be minimum 18mm thick.
- be minimum as wide as the width of studs.
- be fixed by the cladding fixings to the main framing through the building underlay.
- until claddings are fixed the battens only need to be tacked to the framing.

Note: Batten fixing is required temporarily to keep them straight on the wall during construction.

Battens should be fixed with 40 x 2.8mm minimum nails at 800mm centres maximum.

# 4 Preparation and fasteners

Figure 1: Cavity framing and batten setout



## NOTES

Generally, external and internal corners have additional framing requirements. Refer to the external and internal corner details for more information.

## 4.1 FASTENERS

### General

Fix Monotek Sheet to all framing with 60 x 2.87 RounDrive ring shank nail or 60 x 3.15mm HardieFlex nails, which must be driven flush with the surface of the cladding.

Fastener spacing along the stud must be a maximum 150mm centres, 12mm from sheet edges, 75mm vertically from corners. Refer to Figure 3.

When using a James Hardie rigid air barrier the nails should be 75 x 3.15mm HardieFlex nails driven flush with the surface of the cladding.

### Fastener Durability

Fasteners must have the appropriate level of durability required

for the intended project to comply with the NZBC.

## 4.2 SHEET INSTALLATION

Monotek Sheet must be installed vertically with all sheet edges fully supported. Centre of sheet joints must coincide with the centre line of the framing member and all sheets are installed in one direction. Refer to Figure 3.

## 4.3 SHEET CONTROL JOINTS

Vertical control joints in the Monotek Sheet must be created every 6m.

Sheet joints must be attached to independent framing and run through to the external tiles. Refer to Figure 7 for details.

Refer to the chosen tile manufacturer for tile control joint detailing and spacing.

## 4.4 EXTERNAL TILING

Support angles are required to transfer the weight of tiles to the framing.

A support angle must be fixed at the base of the wall into the bottom plate. When tiling the full height of the wall, it is recommended that an intermediate support angle fixed into framing is also used to support the weight of tiles. The overall mass of tiles and the support required must be considered and the centred distance between the support angles should be reduced for tiles thicker than 18mm/weight minimum 32kg/m<sup>2</sup>. Refer to Table 4 for recommended spacing of angle supports.

Table 4

Guidance for consideration	
Tile Weight per m <sup>2</sup> (Kg)	Vertical Spacing of Support Angles (Metres, Max.)
20 - 30	1.6
31 - 42	1.2
43 - 60	0.8

Table 5

Details		
	Figure	Page
Cavity framing and batten setout	Figure 1	10
Cavity batten fixing	Figure 2	12
Cavity sheet fixing setout	Figure 3	13
Cavity concrete footing	Figure 4	14
Cavity concrete footing with weep holes	Figure 5	14
Vertical sheet joint	Figure 6	15
Cavity vertical control joint setout	Figure 7	15
Cavity external corner	Figure 8	16
Cavity internal corner	Figure 9	16
Stone column	Figure 10	17

Figure 2: Cavity batten fixing

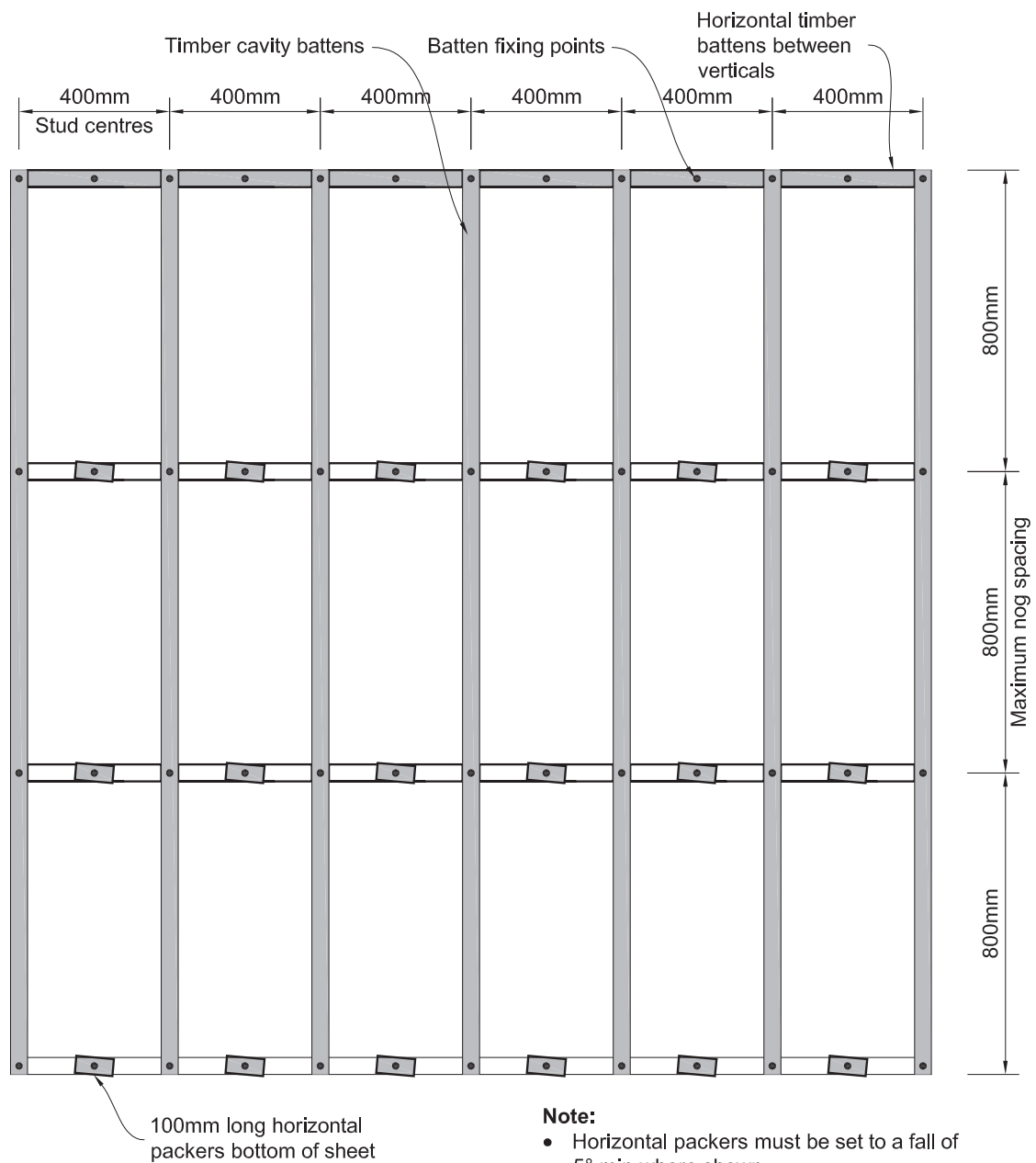




Figure 3: Cavity sheet fixing setout

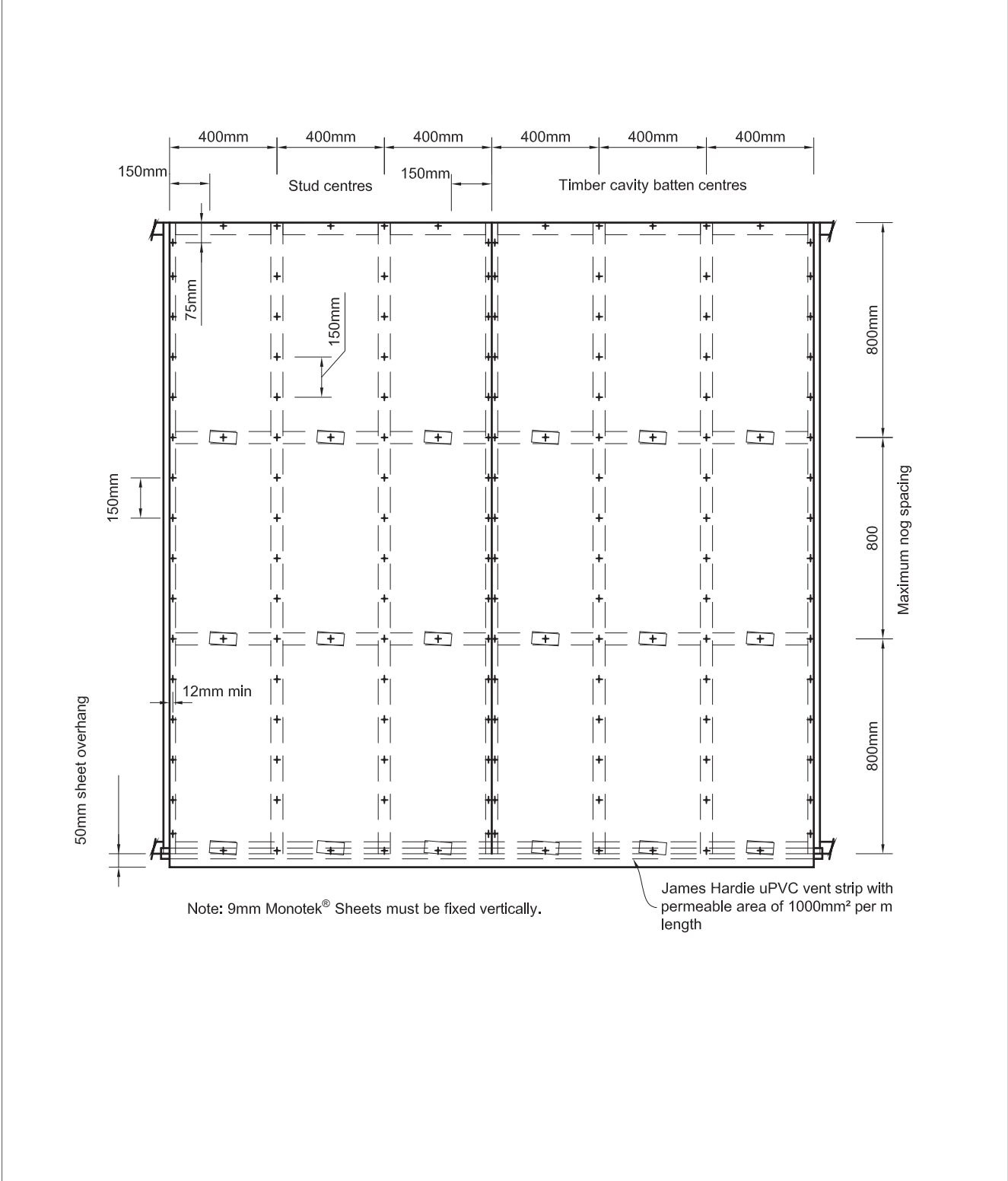


Figure 4: Cavity concrete footing

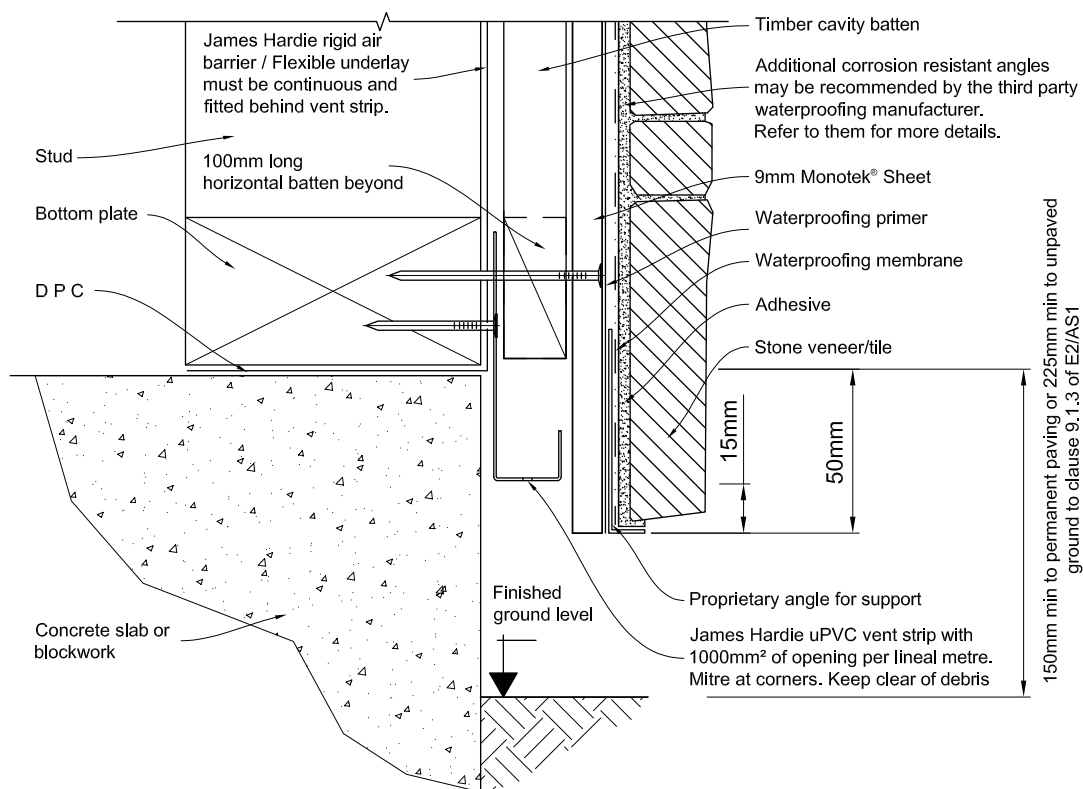
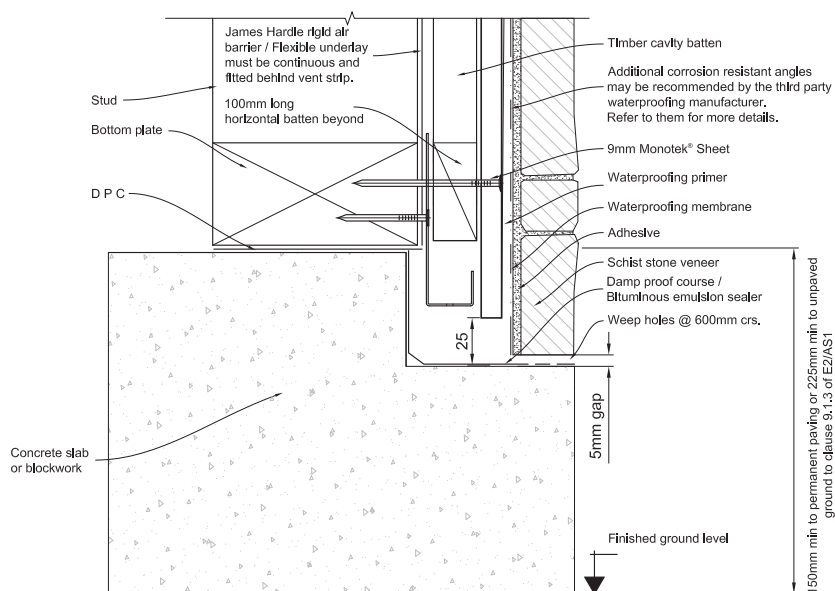


Figure 5: Cavity concrete footing with weep holes



#### NOTE

Support angles are installed at the bottom of every sheet and must be a minimum base metal thickness (BMT) of 1.2mm for tiles exceeding 32kg/m² in weight or 18mm in thickness.

Figure 6: Vertical sheet joint

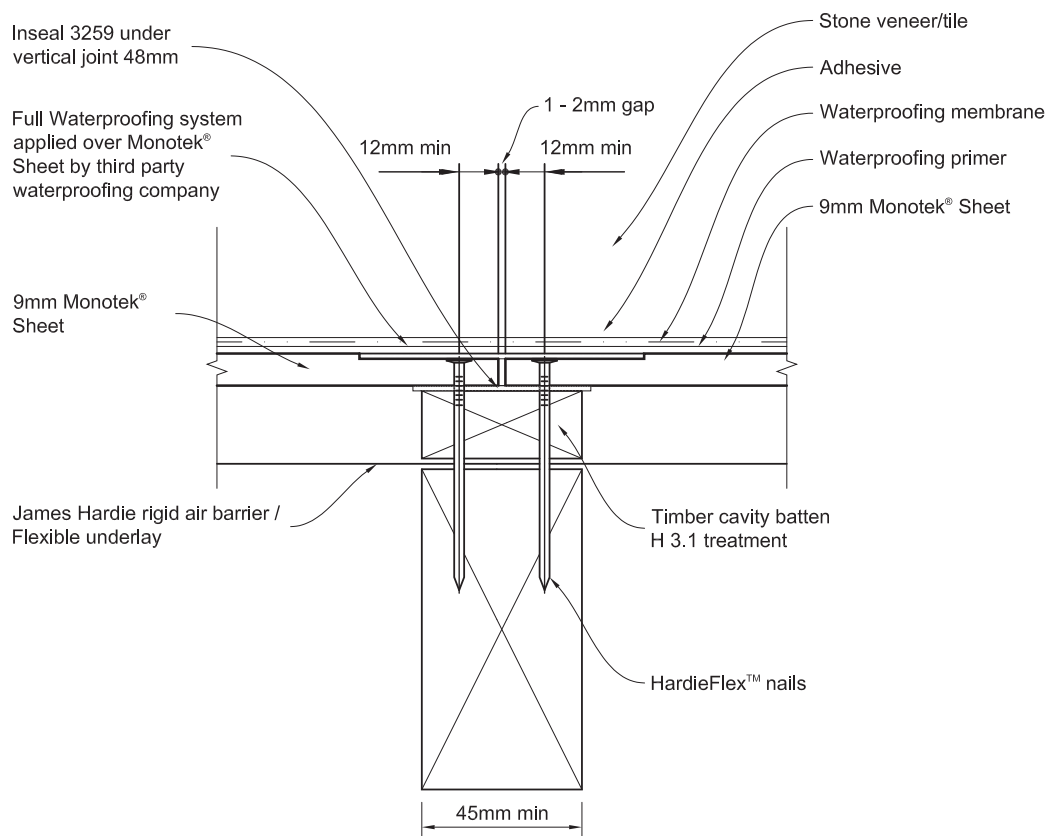


Figure 7: Cavity vertical control joint setout

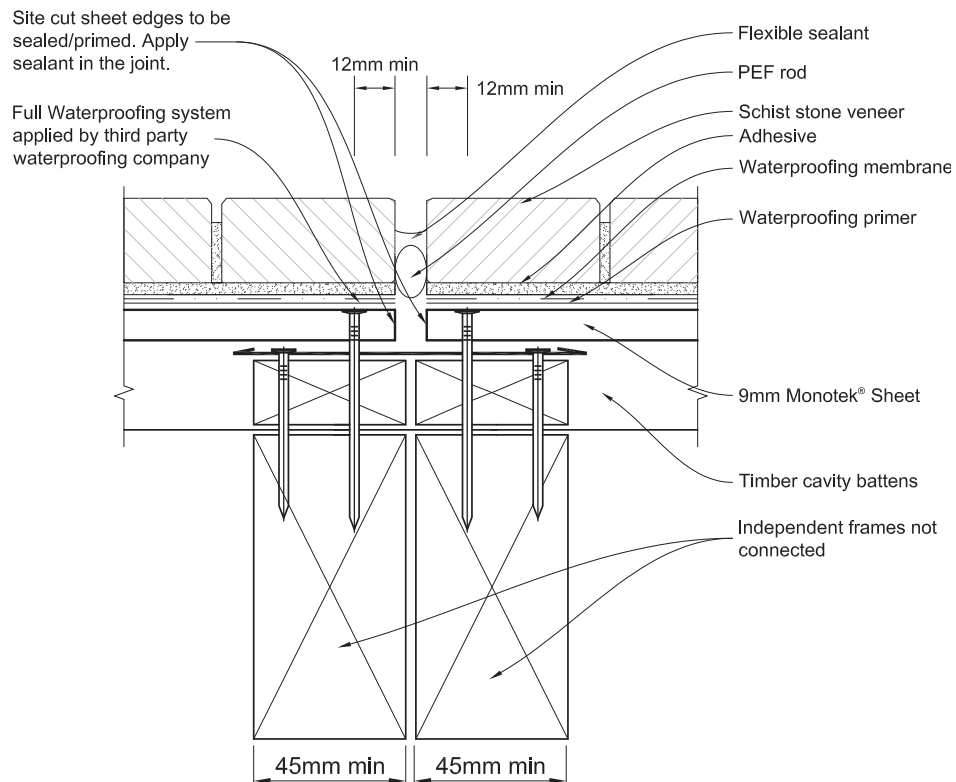


Figure 8: Cavity external corner

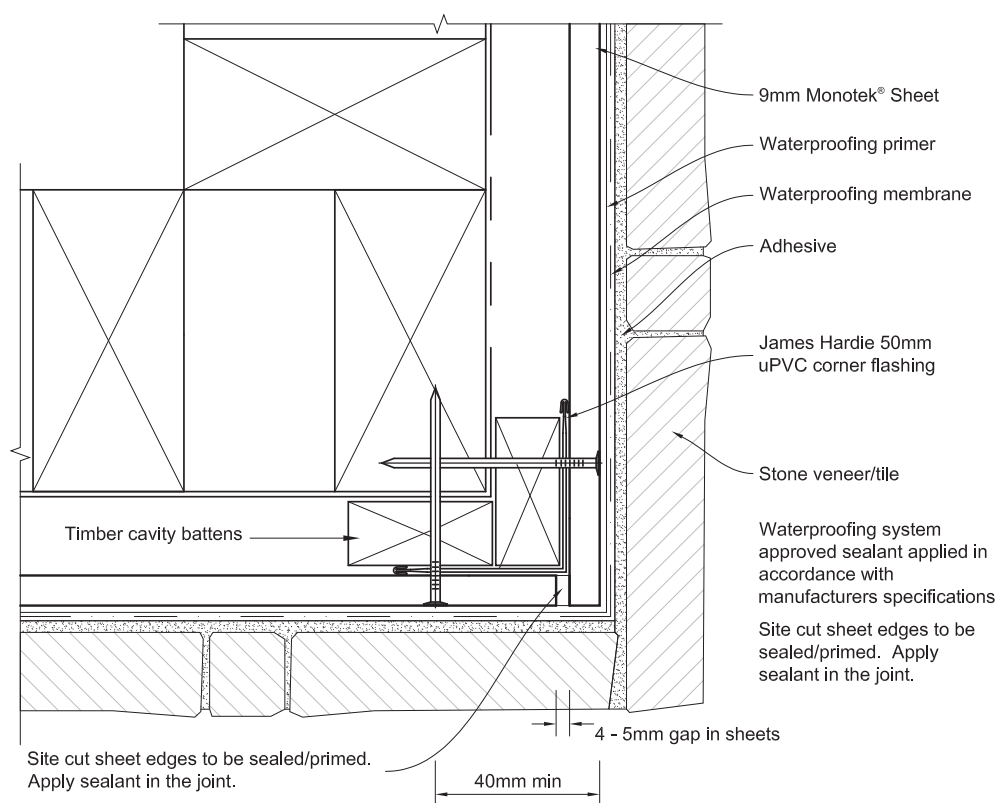


Figure 9: Cavity internal corner

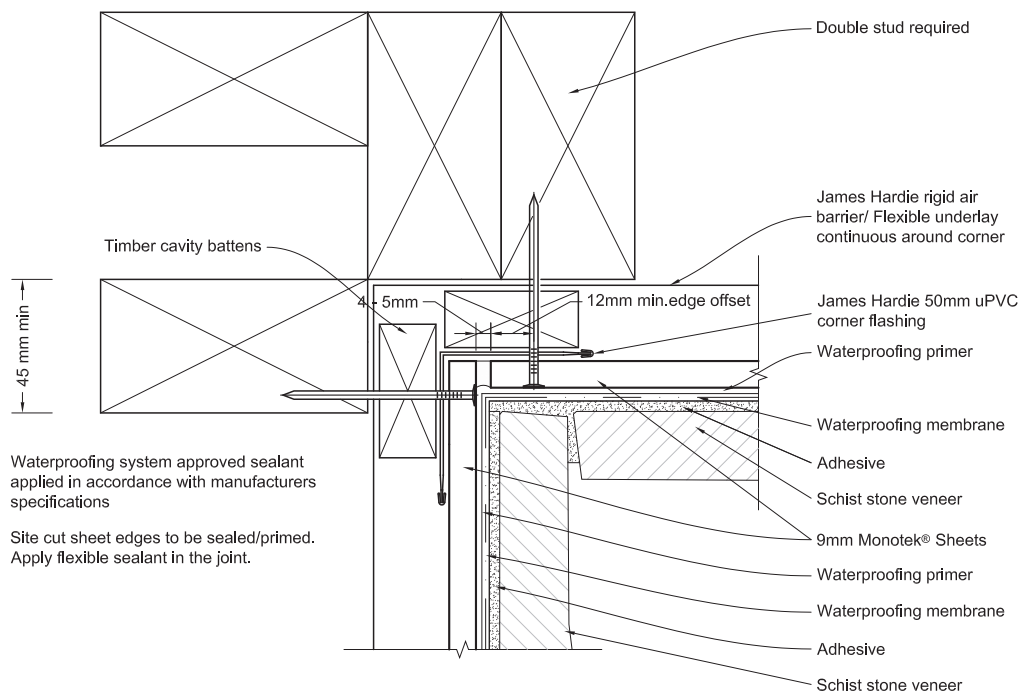
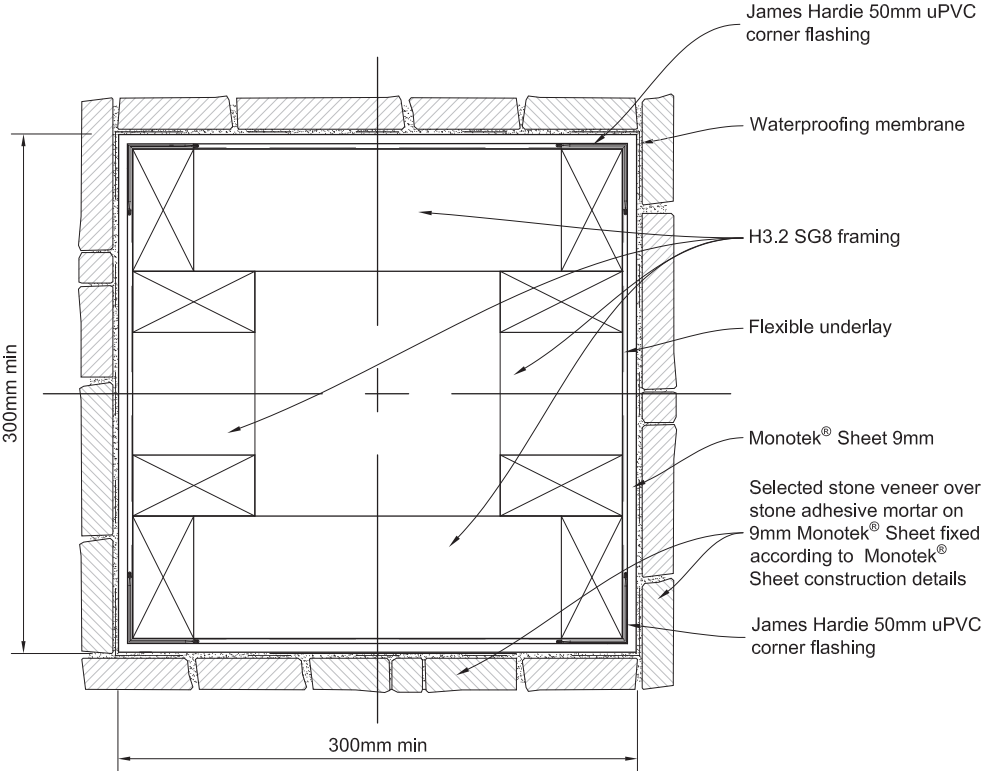




Figure 10: Stone column



# 5 Waterproofing System and Tiling

## 5.1 WATERPROOFING SYSTEM

It is mandatory to apply a third party waterproofing system over the Monotek Sheet before the application of stone/tiles/brick slip.

Only use BRANZ appraised/tested waterproofing systems that are warranted by their manufacturers for this application. A few companies that we recommend are:

- Sika NZ
- Craftstone
- Ardex NZ Ltd.
- Bostik NZ Ltd.

Waterproof system and finish must be applied to the Monotek Sheet within 3 months of installation. Keep sheets dry during this period. Refer to the third party waterproofing companies on their waterproofing system recommendations at sheet joints, junctions, and edges to maintain the wall waterproofing integrity.

The waterproofing system must be installed by a licensed/accredited applicator who will provide a waterproofing warranty.

## 5.2 STONE/TILE/BRICK SLIP ADHESIVE

Refer to stone/tile/brick slip suppliers/manufacturers specifications to select a suitable adhesive. It is recommended to use a flexible adhesive for exterior application that is compatible with all other materials.

The installer must ensure that the adhesive is:

- compatible with the third party waterproofing system used
- sufficiently flexible for the application
- approved by the adhesive manufacturer for use over fibre cement
- correct for the type of stone/tile/brick slip being used (e.g. marble). Additives in the tile adhesive may be required.

Mastic type tile adhesives are not recommended.

## 5.3 STONE

Stack stone systems can also be applied over Monotek Sheet when installed as per this manual.

## 5.4 TILES

Refer to tile manufacturer for tiles suitable for external applications.

If the tile weight exceeds 32kg/m<sup>2</sup> or 18mm in thickness, additional angle supports may be needed. For information on suitable waterproofing, tile adhesive and tiles, including installation instructions and warranty, refer to waterproof tile adhesive and tile manufacturers. Moisture sensitive tiles are not recommended.

Maximum allowable tile weight is 60kg/m<sup>2</sup>. Ceramic, porcelain and other brittle tiles are not recommended.

## 5.5 TILE CONTROL JOINTS

Refer to "Good Tiling Practice" or the waterproofing and tile adhesive supplier/manufacturer for guidance on providing control joints.

The compatibility between the tile waterproofing membranes, tile adhesives and grouts etc. must be checked with their suppliers before the commencement of the job.

# 6 Maintenance

It is the responsibility of the specifier to determine normal maintenance requirements to comply with the NZBC Acceptable Solution B2/AS1. The extent and nature of maintenance will depend on the geographical location and exposure of the building. As a guide, it is recommended that basic normal maintenance tasks shall include but not be limited to:

- Maintaining the exterior envelope and connections including grouts, joints, penetrations, flashings and sealants that may provide a means of moisture entry beyond the exterior cladding.
- Cleaning out gutters, blocked pipes and overflows as required.
- Pruning back vegetation that is close to or touching the building.
- Cavity weep holes must be kept clear/open at all times.

# 7 Product information

## 7.1 MANUFACTURING AND CLASSIFICATION

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Monotek Sheets are a cellulose fibre reinforced cement building product. The basic composition is Portland cement, ground sand, cellulose fibre and water. The sheets are easily identified by the name 'Monotek™' or 'Monotek™ 9mm' printed at regular intervals on the back face of sheet.

Monotek Sheets are manufactured to AS/NZS 2908.2 'Cellulose-Cement Products Part 2: Flat Sheets' (ISO 8336 'Fibre Cement Flat Sheets'). James Hardie is an ISO 9001 certified manufacturer.

Monotek Sheets are classified Type A, Category 3 in accordance with AS/NZS 2908.2 'Cellulose-Cement Products'.

For Safety Data Sheets (SDS) visit [www.jameshardie.co.nz](http://www.jameshardie.co.nz) or Ask James Hardie on 0800 808 868.

## 7.2 PRODUCT MASS

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Monotek Sheets are 9mm thick and have a mass of 12.84kg/m<sup>2</sup> at EMC.

## 7.3 DURABILITY

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Monotek Sheets, when installed and maintained as per the technical specification, will meet the durability requirements for claddings as required in the NZBC Approved Document B2 'Durability'.

### 7.3.1 Resistance to moisture/rotting

Monotek Sheet demonstrates resistance to permanent moisture induced deterioration (rotting) and has passed the following tests in accordance with AS/NZS 2908.2:

- Heat Rain (Clause 6.5)
- Water Permeability (Clause 8.2.2)
- Warm Water (Clause 8.2.4)
- Soak Dry (Clause 8.2.5)

### 7.3.2 Fire Performance

Monotek Sheet has been tested/assessed to AS/NZS 3837 and are suitable for use where non-combustible materials are specified.

### 7.3.3 Alpine regions

In regions subject to freeze/thaw conditions, Monotek Sheet must not be in direct contact with snow or ice build up for extended periods, e.g. external walls in alpine regions must be protected where snow drifts over winter is expected.

The Monotek Sheet has been tested in accordance with AS/NZS 2908.2 Clause 8.2.3.

## Notes





## Notes

# Product Warranty



James Hardie New Zealand Limited ("James Hardie") warrants for a period of 15 years from the date of purchase that the Monotek™ Sheet (the "Product"), will be free from defects due to defective factory workmanship or materials and, subject to compliance with the conditions below, will be resistant to cracking, rotting, fire and damage from termite attacks to the extent set out in James Hardie's relevant published literature current at the time of installation. James Hardie warrants for a period of 15 years from the date of purchase that the accessories supplied by James Hardie will be free from defects due to defective factory workmanship or materials.

Nothing in this document shall exclude or modify any legal rights a customer may have under the Consumer Guarantees Act or otherwise which cannot be excluded or modified at law.

## CONDITIONS OF WARRANTY:

The warranty is strictly subject to the following conditions:

- a) James Hardie will not be liable for breach of warranty unless the claimant provides proof of purchase and makes a written claim either within 30 days after the defect would have become reasonably apparent or, if the defect was reasonably apparent prior to installation, then the claim must be made prior to installation.
- b) This warranty is not transferable.
- c) The Product must be installed and maintained strictly in accordance with the relevant James Hardie literature current at the time of installation and must be installed in conjunction with the components or products specified in the literature. Further, all other products, including coating and jointing systems, applied to or used in conjunction with the Product must be applied or installed and maintained strictly in accordance with the relevant manufacturer's instructions and good trade practice.
- d) The project must be designed and constructed in strict compliance with all relevant provisions of the current New Zealand Building Code ("NZBC"), regulations and standards.
- e) The claimant's sole remedy for breach of warranty is (at James Hardie's option) that James Hardie will either supply replacement product, rectify the affected product or pay for the cost of the replacement or rectification of the affected product.
- f) James Hardie will not be liable for any losses or damages (whether direct or indirect) including property damage or personal injury, consequential loss, economic loss or loss of profits, arising in contract or negligence or howsoever arising. Without limiting the foregoing James Hardie will not be liable for any claims, damages or defects arising from or in any way attributable to poor workmanship, poor design or detailing, settlement or structural movement and/or movement of materials to which the Product is attached, incorrect design of the structure, acts of God including but not limited to earthquakes, cyclones, floods or other severe weather conditions or unusual climatic conditions, efflorescence or performance of paint/coatings applied to the Product, normal wear and tear, growth of mould, mildew, fungi, bacteria, or any organism on any Product surface or Product (whether on the exposed or unexposed surfaces).
- g) All warranties, conditions, liabilities and obligations other than those specified in this warranty are excluded to the fullest extent allowed by law.
- h) If meeting a claim under this warranty involves re-coating of Products, there may be slight colour differences between the original and replacement Products due to the effects of weathering and variations in materials over time.

**Disclaimer:** The recommendations in James Hardie's literature are based on good building practice, but are not an exhaustive statement of all relevant information and are subject to conditions (c), (d), (f) and (g) above. James Hardie has evaluated the performance of the Monotek Sheet when installed in accordance with the Monotek Sheet External Stone/Tile/Brick Slip Installation Manual, and those results demonstrate the product complies with the performance criteria to comply with the NZBC. However, as the successful performance of the relevant system depends on numerous factors outside the control of James Hardie (e.g. quality of workmanship and design) James Hardie shall not be liable for the recommendations made in its literature and the performance of the relevant system, including its suitability for any purpose or ability to satisfy the relevant provisions of the NZBC, regulations and standards as it is the responsibility of the building designer to ensure that the details and recommendations provided in the Monotek Sheet External Stone/Tile/Brick Slip Installation Manual are suitable for the intended project and that specific design is conducted where appropriate.

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